

Solstice® N71**00000024032**

Version 1.3

Revision Date 12/16/2021

Print Date 09/19/2022

SECTION 1. IDENTIFICATION

Product name : Solstice® N71

Number : 00000024032

Product Use Description : Refrigerant

Manufacturer or supplier's details : Honeywell International Inc.
115 Tabor Road
Morris Plains, NJ 07950-2546

For more information call : 800-522-8001
+1-973-455-6300(Monday-Friday, 9:00am-5:00pm)

In case of emergency call : Medical: 1-800-498-5701 or +1-303-389-1414
: Transportation (CHEMTREC): 1-800-424-9300 or +1-703-527-3887
:
: (24 hours/day, 7 days/week)

SECTION 2. HAZARDS IDENTIFICATION**Emergency Overview**

Form : Liquefied gas

Color : colourless

Odor : slight ether-like

Classification of the substance or mixture

Classification of the substance or mixture : Gases under pressure, Liquefied gas
Simple Asphyxiant

GHS Label elements, including precautionary statements

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Symbol(s)

:



Signal word

: Warning

Hazard statements

: Contains gas under pressure; may explode if heated.
May displace oxygen and cause rapid suffocation.

Precautionary statements

: **Storage:**
Protect from sunlight. Store in a well-ventilated place.Hazards not otherwise
classified: Excessive exposure may cause central nervous system effects
including drowsiness and dizziness. Excessive exposure may
also cause cardiac arrhythmia.
May cause frostbite.**Carcinogenicity**

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP, IARC, or OSHA.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature

: Mixture

Chemical name	CAS-No.	Concentration
trans-1,3,3,3-Tetrafluoroprop-1-ene	29118-24-9	78.70 %
(E)-1,1,1,4,4,4-Hexafluoro-2-Butene	66711-86-2	17.00 %
1,1,1,2,3,3,3-Heptafluoropropane	431-89-0	4.30 %

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SECTION 4. FIRST AID MEASURES

- Inhalation : Remove to fresh air. If breathing is irregular or stopped, administer artificial respiration. Use oxygen as required, provided a qualified operator is present. Call a physician.
- Skin contact : Rapid evaporation of the liquid may cause frostbite. If there is evidence of frostbite, bathe (do not rub) with lukewarm (not hot) water. If water is not available, cover with a clean, soft cloth or similar covering. Call a physician if irritation develops or persists.
- Eye contact : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. In case of frostbite water should be lukewarm, not hot. If symptoms persist, call a physician.
- Ingestion : Unlikely route of exposure. As this product is a gas, refer to the inhalation section. Do not induce vomiting without medical advice. Call a physician immediately.

Notes to physician

- Indication of immediate medical attention and special treatment needed, if necessary : Treat frost-bitten areas as needed.

SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Water mist
Dry powder
Foam
Carbon dioxide (CO₂)
- Specific hazards during firefighting : Contents under pressure.
Heating will cause pressure rise with risk of bursting
Cool closed containers exposed to fire with water spray.
Product is not combustible under normal conditions.
However, this material can ignite when mixed with air under pressure and exposed to strong ignition sources.

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Do not allow run-off from fire fighting to enter drains or water courses.

Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing.

Some risk may be expected of corrosive and toxic decomposition products.

Fire may cause evolution of:

Hydrogen fluoride

Carbon oxides

Carbonyl halides

Halogenated compounds

Special protective equipment for firefighters : In the event of fire and/or explosion do not breathe fumes. Wear self-contained breathing apparatus and protective suit. No unprotected exposed skin areas. Exposure to decomposition products may be a hazard to health.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Immediately evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Wear personal protective equipment. Unprotected persons must be kept away. Remove all sources of ignition. Avoid skin contact with leaking liquid (danger of frostbite). Ventilate the area. After release, disperses into the air. Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing. Avoid accumulation of vapours in low areas. Unprotected personnel should not return until air has been tested and determined safe.

Environmental precautions : Prevent further leakage or spillage if safe to do so. The product evaporates readily. Prevent spreading over a wide area (e.g. by containment or oil barriers).

Methods and materials for containment and cleaning up : Do not direct water spray at the point of leakage. Allow to evaporate.

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SECTION 7. HANDLING AND STORAGE**Handling**

Precautions for safe handling : Handle with care.
Avoid inhalation of vapour or mist.
Do not get in eyes, on skin, or on clothing.
Wear personal protective equipment.
Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50 °C.
Follow all standard safety precautions for handling and use of compressed gas cylinders.
Use authorized cylinders only.
Protect cylinders from physical damage.
Do not puncture or drop cylinders, expose them to open flame or excessive heat.
Do not pierce or burn, even after use. Do not spray on a naked flame or any incandescent material.
Do not remove screw cap until immediately ready for use.
Always replace cap after use.

Advice on protection against fire and explosion : Do not spray on a naked flame or any incandescent material.
Keep away from direct sunlight.
Fire or intense heat may cause violent rupture of packages.
Vapours may form explosive mixtures with air.
The product is not easily combustible.

Storage

Conditions for safe storage, including any incompatibilities : Keep containers tightly closed in a cool, well-ventilated place.
Keep away from direct sunlight.
Protect cylinders from physical damage.
Store away from incompatible substances.

Further information on storage conditions : Keep only in the original container at temperature not exceeding 50°C

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Protective measures : Do not breathe vapour.

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Avoid contact with skin, eyes and clothing.
Ensure that eyewash stations and safety showers are close to the workstation location.

- Engineering measures : Local exhaust
- Eye protection : Goggles
- Hand protection : Protective gloves
- Skin and body protection : Impervious clothing
Wear cold insulating gloves/ face shield/ eye protection.
- Respiratory protection : In case of insufficient ventilation wear suitable respiratory equipment.
Wear a positive-pressure supplied-air respirator.
- Hygiene measures : Avoid breathing vapours, mist or gas.
Keep working clothes separately.

Exposure Guidelines

Components	CAS-No.	Value	Control parameters	Update	Basis
trans-1,3,3,3-Tetrafluoroprop-1-ene	29118-24-9	TWA : Time weighted average	(800 ppm)	2020	WEEL:US. OARS. WEELs Workplace Environmental Exposure Level Guide, as amended
trans-1,3,3,3-Tetrafluoroprop-1-ene	29118-24-9	TWA : Time weighted average	(800 ppm)	31.03.11	Honeywell:Limit established by Honeywell International Inc.
(E)-1,1,1,4,4,4-Hexafluoro-2-Butene	66711-86-2	TWA : Time weighted average	2,680 mg/m ³ (400 ppm)	2018	WEEL:US. OARS. WEELs Workplace Environmental Exposure Level Guide, as amended

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SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state	: Liquefied gas
Color	: colourless
Odor	: slight ether-like
Odor threshold	: Note: No data available
pH	: Note: neutral
Melting point/range	: Note: No data available
Boiling point/boiling range	: Note: No data available
Flash point	: Note: Not applicable
Evaporation rate	: Note: Not applicable
Lower explosion limit	: Note: No data available
Upper explosion limit	: Note: No data available
Vapor pressure	: 373 kPa at 21 °C(70 °F)
Vapor density	: Note: No data available
Density	: Note: No data available
Water solubility	: Note: No data available

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Partition coefficient: n-octanol/water : Note: No data available

Ignition temperature : Note: not determined

Viscosity, dynamic : Note: Not applicable

Viscosity, kinematic : Note: Not applicable

SECTION 10. STABILITY AND REACTIVITY

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : Hazardous polymerisation does not occur.

Conditions to avoid : Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50 °C.
Can form a combustible mixture with air at pressures above atmospheric pressure.
Do not mix with oxygen or air above atmospheric pressure.

Incompatible materials : Reactions with alkali metals.

Hazardous decomposition products : Carbon oxides
Carbonyl halides
Hydrogen fluoride
Halogenated compounds

SECTION 11. TOXICOLOGICAL INFORMATION

Acute inhalation toxicity
trans-1,3,3,3-Tetrafluoroprop-1-ene : 100000 ppm
Species: Mouse
Note: Acute (4-Hour) Inhalation Toxicity Screening Study (mouse): No lethality at >100,000 ppm.

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	LC50: > 207000 ppm Exposure time: 4 h Species: Rat
(E)-1,1,1,4,4,4-Hexafluoro-2-Butene	: LC50: > 17000 ppm, gas Exposure time: 4 h Species: Rat Method: OECD Test Guideline 403 Note: No deaths
Skin irritation trans-1,3,3,3-Tetrafluoroprop-1-ene	: Species: Rabbit Result: No skin irritation Method: OECD Test Guideline 404
Sensitisation trans-1,3,3,3-Tetrafluoroprop-1-ene	: Cardiac sensitization Species: dogs Note: Did not cause sensitisation on laboratory animals.
Repeated dose toxicity trans-1,3,3,3-Tetrafluoroprop-1-ene	: Species: Rat Application Route: Inhalation Exposure time: (13 Weeks) NOEL: 5000 ppm Causes mild effects on the heart.
Genotoxicity in vitro trans-1,3,3,3-Tetrafluoroprop-1-ene	: Test Method: Chromosome aberration test in vitro Cell type: Human lymphocytes Result: negative
	: Test Method: Ames test Result: negative
Genotoxicity in vivo trans-1,3,3,3-Tetrafluoroprop-1-ene	: Test Method: Mutagenicity (in vivo mammalian bone-marrow cytogenetic test, chromosomal analysis) Species: Mouse Cell type: Micronucleus

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Application Route: Inhalation
Result: negative

Teratogenicity

trans-1,3,3,3-

Tetrafluoroprop-1-ene

: Species: Rabbit

Method: Prenatal Developmental Inhalation Toxicity Study

Note: Did not show teratogenic effects in animal experiments.

Species: Rat

Method: Prenatal Developmental Inhalation Toxicity Study

Note: Did not show teratogenic effects in animal experiments.

SECTION 12. ECOLOGICAL INFORMATION

Toxicity to fish

trans-1,3,3,3-

Tetrafluoroprop-1-ene

: NOEC: > 117 mg/l

Exposure time: 96 h

Species: Cyprinus carpio (Carp)

Toxicity to daphnia and other aquatic invertebrates

trans-1,3,3,3-

Tetrafluoroprop-1-ene

: EC50: > 160 mg/l

Exposure time: 48 h

Species: Daphnia magna (Water flea)

Toxicity to algae

trans-1,3,3,3-

Tetrafluoroprop-1-ene

: Growth inhibition

NOEC: > 170 mg/l

Exposure time: 72 h

Species: Algae

Biodegradability

trans-1,3,3,3-

Tetrafluoroprop-1-ene

: aerobic

Result: Not readily biodegradable.

Further information on ecology

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SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods : Observe all Federal, State, and Local Environmental regulations.

SECTION 14. TRANSPORT INFORMATION

DOT	UN/ID No.	: UN 3163
	Proper shipping name	: LIQUEFIED GAS, N.O.S. (trans-1,3,3,3-Tetrafluoroprop-1-ene, (E)- 1,1,1,4,4,4-Hexafluoro-2-Butene, 1,1,1,2,3,3,3- Heptafluoropropane)
	Class	: 2.2
	Packing group	
	Hazard Labels	: 2.2
IATA	UN/ID No.	: UN 3163
	Description of the goods	: LIQUEFIED GAS, N.O.S. (trans-1,3,3,3-Tetrafluoroprop-1-ene, (E)- 1,1,1,4,4,4-Hexafluoro-2-Butene, 1,1,1,2,3,3,3- Heptafluoropropane)
	Class	: 2.2
	Hazard Labels	: 2.2
	Packing instruction (cargo aircraft)	: 200
	Packing instruction (passenger aircraft)	: 200
IMDG	UN/ID No.	: UN 3163
	Description of the goods	: LIQUEFIED GAS, N.O.S. (TRANS-1,3,3,3-TETRAFLUOROPROP-1-ENE, (E)-1,1,1,4,4,4-HEXAFLUORO-2-BUTENE, 1,1,1,2,3,3,3-HEPTAFLUOROPROPANE)
	Class	: 2.2
	Hazard Labels	: 2.2
	EmS Number	: F-C, S-V
	Marine pollutant	: no

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SECTION 15. REGULATORY INFORMATION**Inventories**

US. Toxic Substances Control Act	:	On TSCA Inventory	
Australia. Industrial Chemicals Act (AICC), as amended	:	Not in compliance with the inventory	
Canada. Canadian Environmental Protection Act (CEPA). Domestic Substances List (DSL)	:	Not in compliance with the inventory	
Japan. Kashin-Hou Law List	:	Not in compliance with the inventory	
Korea. Existing Chemicals Inventory (KECI)	:	Not in compliance with the inventory	
Philippines. Inventory of Chemicals and Chemical Substances (PICCS)	:	Not in compliance with the inventory	
China. Inventory of Existing Chemical Substances (IECSC)	:	Not in compliance with the inventory	
New Zealand. Inventory of Chemicals (NZIoC), as published by ERMA New Zealand	:	Not in compliance with the inventory	
TSCA 12B	:	US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)	
		(E)-1,1,1,4,4,4-Hexafluoro-2-Butene	66711-86-2

National regulatory information

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- US. Toxic Substances Control Act (TSCA) Section 5(a)(2) Final Significant New Use Rules (SNURs) (40 CFR 721, Subpt E) TSCA : Listed
- (E)-1,1,1,4,4,4-Hexafluoro-2-Butene : 66711-86-2
- SARA 302 Components** : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.
- SARA 313 Components** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.
- SARA 311/312 Hazards** : Sudden Release of Pressure Hazard
Acute Health Hazard
Sudden Release of Pressure Hazard
- California Prop. 65** : This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

SECTION 16. OTHER INFORMATION

	HMIS III	NFPA
Health hazard	: 1	2
Flammability	: 1	1
Physical Hazard	: 0	
Instability	:	0

Hazard rating and rating systems (e.g. HMIS® III, NFPA): This information is intended solely for the use of individuals trained in the particular system.

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Further information

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. Final determination of suitability of any material is the sole responsibility of the user. This information should not constitute a guarantee for any specific product properties.

Changes since the last version are highlighted in the margin. This version replaces all previous versions.

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Prepared by Honeywell Performance Materials and Technologies Product Stewardship Group